

SERVICE LETTER

SUBJECT: OVERHEAD PANEL (SECOND BATTERY OPTION) - LOOSE FASTENER

To all Customers and Operators:

Date: Oct 23/01

This Service Letter is issued to draw attention to the following vendor information:

Aircraft Electronic Engineering (AEE), Engineering Change Order (ECO) PMMP1.100401

AEE, ECO PMMP1.100401 alerts Operators of PC-12 and PC-12/45 aircraft with overhead panel (panel) (972.81.21.130) that it is possible for one of the panel fasteners (bolt) to loosen and become detached. The applicable bolt attaches the right end of the crash-bar to the panel. The ECO also gives instructions to secure the bolt with Loctite.

Pilatus recommends that Operators obey the instructions given in ECO PMMP1.100401 to prevent loss of the bolt and thus reduce the risk of loose article damage.

Operators requiring further information on this subject, please contact one of the addresses given below:

PILATUS AIRCRAFT LTD., CUSTOMER LIAISION MANAGER, CH-6371 STANS, SWITZERLAND.

General Aviation Tel: + 41 41 619 6319) Fax: + 41 41 619 6224 eMail: pilga@pilatus-aircraft.com

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PILATUS BUSINESS AIRCRAFT LTD., PRODUCT SUPPORT DEPARTMENT, 11755 AIRPORT WAY, BROOMFIELD, CO 80021.

Tel: 303 465 9099 Fax: 303 465 6040

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PILATUS AUSTRALIA (Pty.) LTD., PO BOX 732, MARLESTON SA 5033, AUSTRALIA

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Attachments: ECO PMMP1.100401



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Engineering Change Order ECO

ECO Nr. PMMP1.100401

Date: 19. Apr. 2001 Ref.: KB_2179

Date: 20.Apr.2001

Subject: Panel, Overhead, 2ND Battery, PMMP6200

Identification. Nr: 972.81.21.130

Fault description: It has occured, that the right bolt of the Crash-Bar has loosened

and fallen out during flight.

Solution: The bolt has to be secured by Loctite screw safety glue. It is necessary to

clean the bolt and the hole of the hinge with spirit first.

Apply sufficent adhesive so that all cavities are filled out. Fix both parts together and then let the product harden for 15 minutes. Functional stability is

after aprox. 45 minutes.

Approved:	Inspection:	Date:
	(Stamp)	

